

COMMERCIAL COMPONENT USE IN MILITARY SYSTEMS

PARTS OBSOLESCENCE WORKSHOP

Impact of Commercialization on Parts Obsolescence





Commercial Technology Insertion

Need for Commercial Microcircuits Strategies for Part/Manufacturer Selection Reliability Considerations



Obsolescence Management

Market Driven Environment Risk Mitigation Strategies



Standardization

Technology Roadmaps
Parts Management for 21st Century



Need for Commercial Microcircuits

✓ DRIVERS

Availability of packaging/technology to meet new program performance requirements Affordability - FMS considerations

PLAN FOR CHANGE

Supplier Management
Performance/Reliability Modelling
Open Architecture Design

✓ CHALLENGES

Increased Obsolescence Risk at Piece-Part Level No Verified Models for Long Term Dormant Storage Contractor Responsibility for Supplier Certification



Technical Considerations

ADVANTAGES

Higher Performance Available - 70% More Functions
Higher Density Packaging
Superior Mechanical Durability
Lighter Weight
Compatible with Automated Assembly Processes

DISADVANTAGES

Higher Thermal Resistance
Reduced Temperature Range Available
Non Hermetic
Greater Risk to Obsolescence
Manufacturers Will Not Certify Performance Outside Limits



Affordability

- ✓ Reduction in DoD Budgets Focus Emphasis on Unit Cost
- √Foreign Military Sales Increasing to Maintain Market Share
- ✓ Cost Effective Alternative to Redesign/Emulation for Obsolescence

Part Type	Military Part Cost (\$)	Commercial Part Cost (\$)
Discrete Logic	5	1
PAL	25	8
FIFO	80	12
1M SRAM	50	20
1M Flash Memory	60	8
12 bit DAC	250	60
128 macrocell EPL	D 330	90

Manufacturers Streamlining Processes to Minimize
Military Part Cost Escalation - Eclipsed by
Commercial Part Cost Reductions